

1. Remove the vent cap (1) and the open drain valve (5) to drain the fuel below the collar level.
2. Remove the cover (2) and collar (4). Use Collar Wrench 380134DAV (metal) or Collar Wrench 382002 (composite)
3. Remove the filter (3), grommet, cover seal, and vent cap seal. Dispose of these properly.
4. Using a clean shop rag, clean the cover, the collar and threads on the Fuel Pro body.
5. Be sure the grommet is in place on the bottom of the filter element. Install new filter.
6. Install the cover seal. Reinstall the clear cover and collar. Tightening the collar with the wrench—simultaneously apply downward pressure to the top of the clear cover until it is seated on the body of the Fuel Pro and hand tighten the collar until it no longer spins freely. Torque the cover assembly by rotating the collar clockwise two additional ribs using the collar wrench (~18 ft-lbs).
7. Fill the cover with fuel.
8. Place the new vent cap seal on the vent cap. Install Vent Cap onto the cover. **Hand tighten the vent cap until it clicks.**
9. Start the engine. When the lubrication system reaches its normal operating pressure, increase the engine RPM for one minute. **Slowly** open vent cap until the fuel level drops to one inch above the collar. **Hand tighten the vent cap until it clicks.**

The DAVCO Fuel Pro collar is designed to be removed with a DAVCO wrench. As such Warranty Claims associated with broken collars will not be accepted if tools other than a DAVCO wrench are used for removal.

